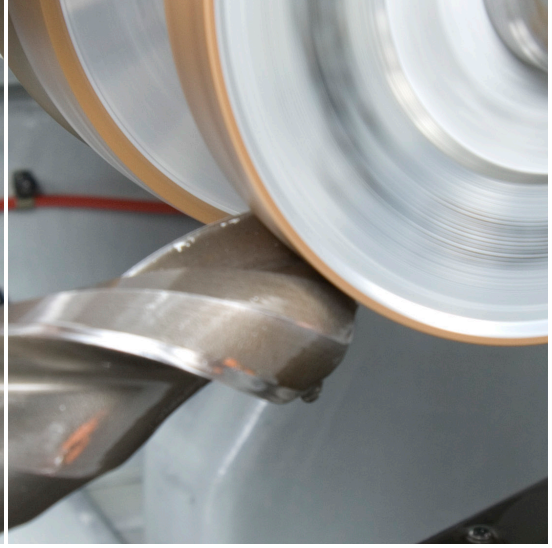






SECO RECONDITIONING PROGRAM

NO REASON TO THROW AWAY A WORN TOOL

The Solid Tool Reconditioning Program offers more than just basic re-grinding of tools. This service provides "as new" performance at a recondition price. Standard Niagara Cutter™ end mills, Jabro® end mills, Niagara Universal drills and Seco Feedmax™ drills are re-manufactured using the original equipment, CNC grinding programs and coating, by the same experienced staff that provided the original tool. With normal wear a tool can be re-manufactured up to three times on average.





BENEFITS OF EASY PROCESS RECONDITIONING

- Guaranteed high, consistent performance, just like a new tool.
- Original geometry, edge preparation and coating.
- Significant savings on tooling costs by repeated use of the solid carbide tool.
- Safe transportation and storage of the tool.
- Secure identification with a new packing label.
- Guaranteed quality, as all processes are ISO 9001 and ISO 14001 certified.

By purchasing a new tool and having it reconditioned up to three times (depending on wear), you substantially lower production costs and reduce the burden on your valuable internal resources. On top of that, you can use the Seco recycling program to save even more!

RECONDITIONING

A cost effective way to regrind and recoat Seco & Niagara Cutter solid carbide tooling



RECONDITIONING BOX AVAILABLE UPON REQUEST

We can provide a protective reconditioning box for larger, repeat orders to be kept at your facility if needed.

Reference Order No. 05517 to receive a reconditioning box.

SECO

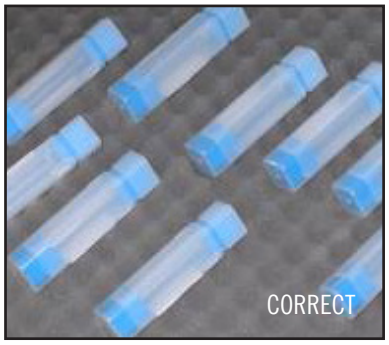




RECONDITIONING REQUEST FOR STANDARD ITEMS

1. Contact your authorized distributor to check pricing and place your order
2. Once your order has been placed customer service will generate a return material request (RMA) number which is required before the tools can be returned
3. The tools will be checked in our manufacturing plant, reconditioned, inspected and then re-packaged (tools which cannot be reground are returned at no cost)
4. The reconditioned tools will be returned to the customer within three weeks

PACKAGING FOR RETURNS



PROGRAM FACTS & SPECIAL REQUIREMENTS

- Each tool must be carefully protected, preferably in their original package.
- For end mills, complete reconditioning will be applied which will reduce the cutter diameter and overall length.
- If only frontal teeth reconditioning is needed, a special quote must be requested.
- Special end mills and drills with steps, angles and other features are quoted separately.
- EXCLUSIONS: NC tolerance end mills, solid carbide end mills under .3749", HSCO end mills under .4999", Diamond Coated tools and obsolete tools.



END MILL SIZE (RANGE)	**MINIMUM QTY***
.3749" and below	**N/A**
.375" - .499" (10-12 mm)	15
.500" - .749" (13-19 mm)	10
.750" & up (20 mm & up)	5

MIN QTY - END MILLS MUST BE SAME SIZE, GEOMETRY & COATING WITHIN SPECIFIED RANGE

DRILL SIZE (RANGE)	**MINIMUM QTY**
Ø .078" and below	**N/A**
Ø .079" - .394" (2-10 mm)	10
Ø .398" & up (10.1 mm & up)	5

MIN QTY - DRILLS CAN BE VARIOUS SIZE & GEOMETRY WITHIN SPECIFIED RANGE

GT17-508 P-1709-1500
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***Example:**

STR440.2-0.500-D1-R030.3-Z4, ALTIN (Product No. N09942) - MIN QTY: 10
STR440.2-0.375-D1-R020.3-Z4, ALTIN (Product No. N09908) - MIN QTY: 15