

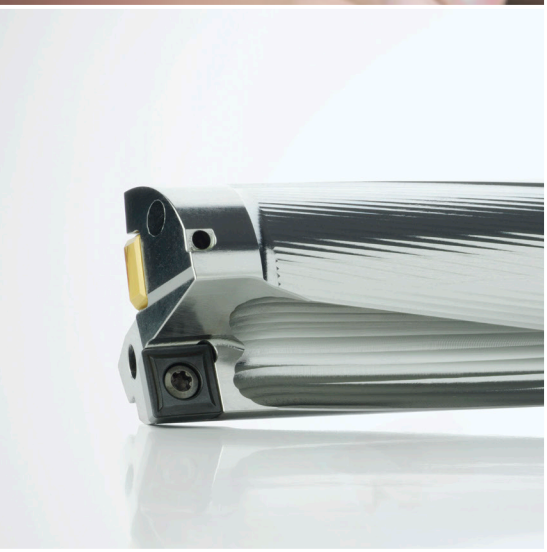
SECO CUTTER EXCHANGE PROGRAM

SWITCH TO SECO & SAVE





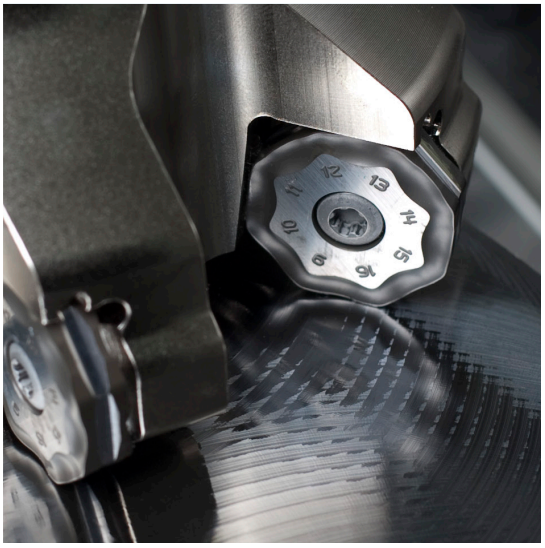
Seco's partnership with distributors who share our passion for the success of their customers and knowledge about the cutting world is critical to our success.



By focusing on productivity, we are committed to understanding and addressing the needs of our customers in a way that benefits all parties involved – Seco, our distributors and the end users.







Market growth depends on a steady stream of high quality, innovative products. It also depends on Seco providing the information, business systems and education necessary to equip the entire supply chain for success. Working closely with distribution in these areas is essential.

GAIN A STRATEGIC PARTNERSHIP

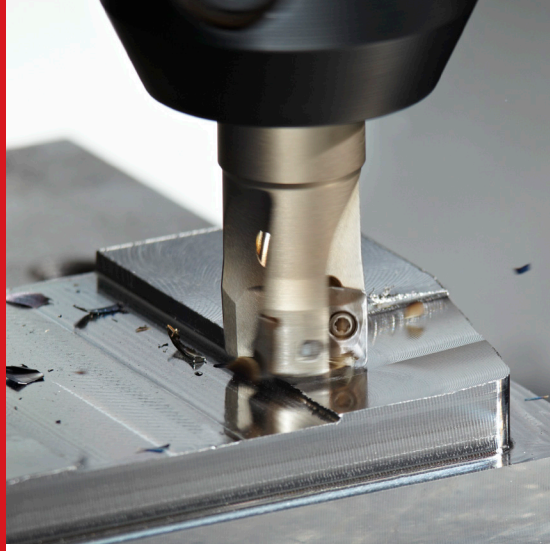
PROGRAM OVERVIEW

- **This program is designed to take competitive product off of the spindle and exchange it with Seco proprietary products.**
- **The end user needs to be willing to remove their current cutter, which will be replaced by the Seco cutter and purchase the qualifying amount of inserts needed for the Seco cutter.**
- **The Distributor will be invoiced for the steel at 65% off list price.**
- **Non-standard tooling, Seco-Capto, Tooling Systems, Solid Carbide Drills and Disc Milling Cutters are excluded from this program.**

PROCESS

1. Our Distributor Certified Pro3 Specialist will qualify the competitive opportunity.
    a. The end user is willing to remove the current (competing) cutter and give it to the distributor sponsoring the Seco test.
    b. Competing brands include but are not limited to Kennametal, Widia, Iscar, Ingersoll, Sumitomo, Mitsubishi and Komet.
    c. They must be willing to purchase (at least) the minimum insert requirement.
    d. They meet the minimum annual usage expectations.
2. Our Certified Pro3 Specialist will then inform the end user that they will be required to remove and give their competitive cutter to the distributor sponsoring the test upon receipt of the new Seco cutter. They will also be in charge of removing the competing cutter from the end user's facility and dispose of it accordingly.
3. The allocated Certified Pro3 Specialist will place an order for the cutter and required amount of inserts to be drop-shipped to the end user's facility.
   Note: orders placed against our Cutter Exchange Program must be faxed or emailed to our customer service department (no e-commerce) for proper discount to be applied.





Required number of inserts per pocket: 10
Recommended annual insert usage per pocket: 40

TURBO PEAK PERFORMANCE IN THE SMALLEST TO THE BIGGEST OPERATIONS

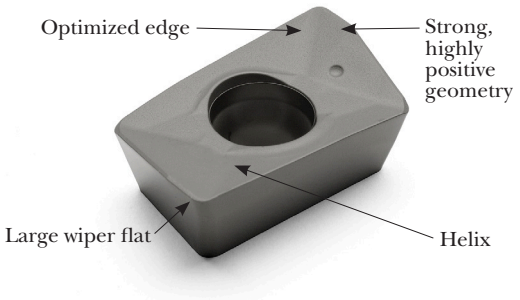
The Turbo Square Shoulder Milling range tackles small depth of cut with the Turbo 06, the Turbo 10 and Turbo 12 for medium D.O.C.s and the Turbo 18 for heavy machining. These range of tools feature a coated, pre-hardened cutter body with two different pitch configurations for meeting tight tolerances and providing high reliability in a broad range of workpiece materials. Not only does this coated/hardened surface protect the tool from wear, it also prevents chips from welding on the cutter body.



TURBO PRODUCT RANGE

CUTTER	DIAMETER RANGE	D.O.C.	INSERT SIZE	MAX RADIUS	PITCH CONFIGURATION			MOUNTING				HELICAL	CASSETTE
					COARSE	NORMAL	CLOSE	CYLINDRICAL	WELDON	SHELL	COMBI		
Turbo 06	0.375” - 1.5”	0.197”	XO..06	0.063		■	■	■		■	■	■	
Turbo 10	0.625” - 4.0”	0.354”	XO..10	0.122		■	■	■	■	■	■	■	
Turbo 12	0.750” - 8.0”	0.433”	XO..12	0.248	■	■	■	■	■	■	■	■	■
Turbo 18	1.000” - 8.0”	0.669”	XO..18	0.248	■	■	■	■	■	■	■	■	■

TURBO INSERTS

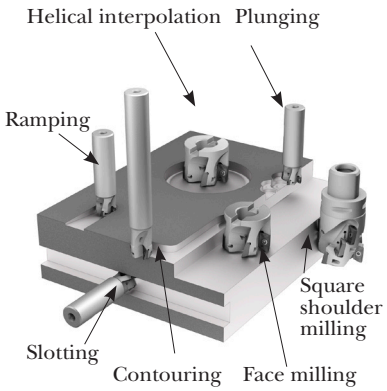




THE SECO ADVANTAGE

- High quality surface finish
- 90° shoulder angle
- Extensive range

APPLICATION AREAS



SQUARE T4 -08 & 12
STABILITY AND VALUE

The Square T4 -08 & 12 concept provides an ideal balance of high performance and cost effectiveness. Strong, reliable pocket seats combined with multi-edge inserts optimize stability and provide true 90° walls. Inserts are mounted tangentially, providing the strength needed for increased depths of cut with small diameters.
Square T4 -08 & 12 provides a smooth cutting action through the use of positive rake angles with a variable lead angle of the cutting edge. This family of cutters excel in cast iron and steel applications, and are ideal for contouring difficult-to-machine materials.



Required number of inserts per pocket: 10
Recommended annual insert usage per pocket: 40

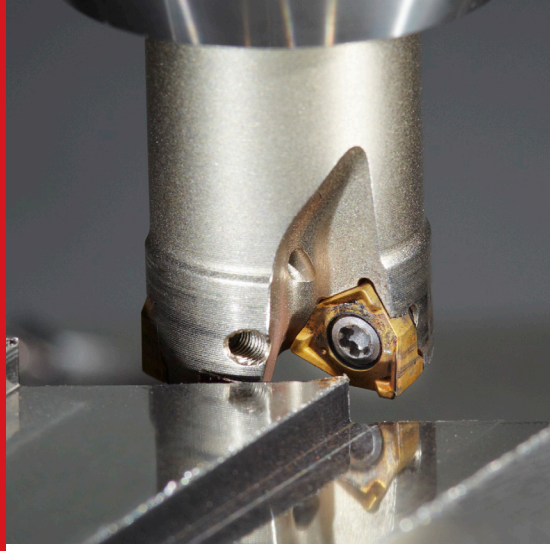
SQUARE T4 PRODUCT RANGE

CUTTER	DIAMETER RANGE	D.O.C.	INSERT GEOMETRIES	INSERT RADII RANGE	PITCH CONFIGURATION			MOUNTING			
					COARSE	NORMAL	CLOSE	CYLINDRICAL	WELDON	SHELL	COMBI
SQT4-08	0.625” - 2.50”	0.276”	LOEX 08	0.016” - 0.063”		■	■	■	■	■	■
SQT4-12	1.00” - 6.00”	0.393”	LOEX 12	0.031” - 0.248”		■	■	■	■	■	■



GRADE OPTIONS

INSERT	LOEX08/12	LOEX08/12
MP1500	■	■
MP2050	■	■
MP2500	■	■
MP3000	■	■
MM4500	■	■
MS2050	■	■
MK1500	■	■
MK2050	■	■
T350M	■	■
F40M	■	■



Required number of inserts per pocket: 10
Recommended annual insert usage per pocket: 40

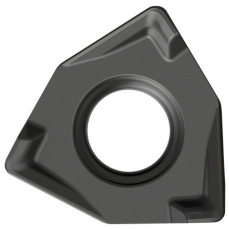
SQUARE 6™ SIX-SIDED INSERTS FOR PRODUCTIVITY AND COST EFFICIENCY

Square 6 cutters are available in two sizes to give you more economy across all of your square shoulder machining operations. Square 6 -08 is well suited for most milling machines and Square 6 -04 is suited for small and medium sized milling machines while the 08 is the perfect choice for larger machines for higher depths and application security in more demanding applications. Both feature six-edged inserts with integrated wipers to provide a high quality surface finish while achieving a true 90° square shoulder in one operation.

SQUARE 6 PRODUCT RANGE

CUTTER	DIAMETER RANGE	D.O.C.	INSERT GEOMETRIES	INSERT RADII	PITCH CONFIGURATION			MOUNTING				CASSETTE
					COARSE	NORMAL	CLOSE	CYLINDRICAL	WELDON	SHELL	COMBI	
R220.96-04	0.75” - 2.50”	0.157”	M08	R.016 with wider wiper flat for better surface finish R.032 for better insert corner security		■	■	■	■	■	■	
R220.96-08	1.50” - 6.00”	0.295”	ME09 M13 MD15 M08 M11	R.031 for normal cutting conditions R.062 for tougher cutting conditions	■	■	■	■	■	■	■	■

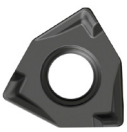
SQUARE 6 INSERTS



SQUARE 6-08

Strong, highly positive geometry 0.25” thick

Cutting edge length 0.295”



SQUARE 6-04

Strong, highly positive geometry 0.129” thick

Cutting edge length 0.157”

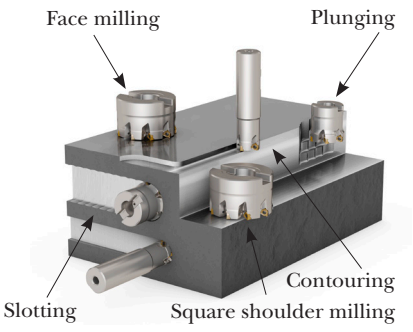
THE SECO ADVANTAGE

- Lower cost per part
- Lowest cost per edge
- High quality surface finish
- Tool flexibility
- 90º shoulder angle

GRADE OPTIONS

INSERT	XNEX 0806..	XNEX 0403..
MP1020	■	■
MP1500	■	■
MP2500	■	■
MP3000	■	■
T350M	■	
MM4500	■	■
F40M	■	■
MK1500	■	■
MK2050	■	■
MK3000	■	■
H25	■	
MS2500	■	

APPLICATION AREAS



DOUBLE OCTOMILL™
WHERE VERSATILITY MEETS ECONOMY

Two sizes are available to meet a wide variety of face milling challenges, this highly versatile, economic and productive tool that can be used for both roughing and finishing. The Double Octo -05 is designed for smaller machines or components where lower stock removal is needed with a maximum depth of cut capability of 0.118". The Double Octo -09 is the cutter choice for medium and large machines or where heavier depths of cut are needed, up to 0.236".



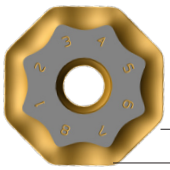
Required number of inserts per pocket: 10
Recommended annual insert usage per pocket: 40

DOUBLE OCTOMILL PRODUCT RANGE

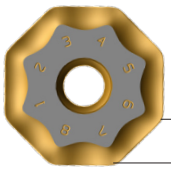
CUTTER	DIAMETER RANGE	INSERT GEOMETRIES	D.O.C.	WIPER WIDTH	PITCH CONFIGURATION		MOUNTING		
					NORMAL	CLOSE	SECO-CAPTO	SECO WELDON	SHELL
R17-220.48 -05	1.0" - 5.0"	ME10 ME11 M10 M11	0.118" 0.118" 0.098" 0.098"	0.0118" 0.0394" 0.0118" 0.0394"	■	■		■	■
R220.48 -09	2.50" - 12.50"	ME12 ME13 M12 M13 M14 M15 MD16 MD17	0.236" 0.177" 0.236" 0.177" 0.236" 0.177" 0.236" 0.177"	0.018" 0.083" 0.018" 0.083" 0.018" 0.083" 0.018" 0.083"	■	■	■		■

DOUBLE OCTOMILL INSERTS

MAX DEPTH OF CUT ON.U -09

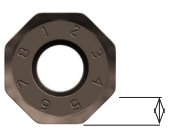


GEOMETRIES
ME13/M13/M15/MD17
Max D.O.C. .177"

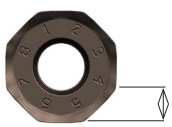


GEOMETRIES
ME12/M12/M14/MD16
Max D.O.C. .236"

MAX DEPTH OF CUT ON.U -05

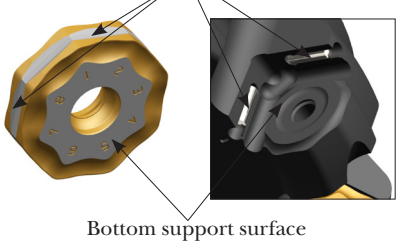


GEOMETRIES
ME11/M11
Max D.O.C. .098"



GEOMETRIES
ME10/M10
Max D.O.C. .118"

The innovative Double Octomill inserts are accurately positioned in the pockets by hardened HSS pins making indexing easy and secure. What's more, the 65 HRC pins ensure an extremely long life for the pocket.





Required number of inserts per pocket: 10
Recommended annual insert usage per pocket: 40

DOUBLE QUATTROMILL™ HEAVY-DUTY FACE MILLING OPERATIONS



Take advantage of your machine tool's milling power with the all new Double Quattromill™ 22. This tool now incorporates both 45° and 68° lead angles and strong square double sided inserts for an enormously large depth of cut that meets the needs of the utmost challenging applications in a variety of materials. The steel cutter body is made from pre-hardened Idun material and features a large chip evacuation space with both positive/negative radial cutting rakes enabling this tool to maximize a machine's full power potential.

DOUBLE QUATTROMILL 22 PRODUCT RANGE

CUTTER	DIAMETER RANGE	D.O.C.	INSERT GEOMETRIES	INSERT SELECTION	PITCH CONFIGURATION			MOUNTING				CASSETTE
					COARSE	NORMAL	CLOSE	R8 SHANK	SECO WELDON	SHELL	SECO-CAPTO	
R220.54 -22	3.00" - 12.5"	45° 0.354"	ME12 M12 M18	Double sided inserts (SNMX-ANTR) for steels and cast irons. All inserts with .059 integrated wiper flat (full wipers available)		■	■			■		■
R220.56 -22	3.00" - 12.5"	68° 0.433"	ME12 M12 M18	Double sided inserts (SNMX-ZNTR) for steels and cast irons. All inserts with .059 integrated wiper flat (full wipers available)		■	■			■		■

QUATTROMILL PRODUCT RANGE

CUTTER	DIAMETER RANGE	D.O.C.	INSERT GEOMETRIES	INSERT SELECTION	PITCH CONFIGURATION			MOUNTING				CASSETTE
					COARSE	NORMAL	CLOSE	R8 SHANK	SECO WELDON	SHELL	SECO-CAPTO	
R217/ 220.53 -09	0.75" - 4.00"	0.180"	E04 ME06 ME07 M05 M08 D09	Pressed inserts (SEMX) for steels and cast irons Ground inserts (SEEX) for difficult materials and aluminum All inserts with .059 wiper flat	■	■	■	■	■	■	■	■
R217/ 220.53 -12	1.50" - 8.00"	0.236"	E08 ME11 ME12 M10 M14 M15 MD18	Pressed inserts (SEMX) for steels and cast irons Ground inserts (SEEX) for difficult materials and aluminum All inserts with .063 wiper flat (full wipers available)	■	■	■			■	■	■
R217/ 220.53 -15	3.00" - 8.00"	0.295"	E10 ME15 M17 M18 MD20	Pressed inserts (SEMX) for steels and cast irons Ground inserts (SEEX) for difficult materials and aluminum All inserts with .071 wiper flat (full wipers available)	■	■	■			■		■

HIGH FEED MACHINE UP TO THREE TIMES FASTER THAN CONVENTIONAL METHODS

High feed milling pairs shallow depth of cut with high feed per tooth which gives higher metal removal rates, resulting in more parts being machined. The cutting forces are directed at the machine spindle in the axial direction which means greater stability and reduced vibrations, extending tool life. High feed milling will increase productivity and decrease the machining time on each work piece.



Required number of inserts per pocket: 10
Recommended annual insert usage per pocket: 40

HIGH FEED PRODUCT RANGE

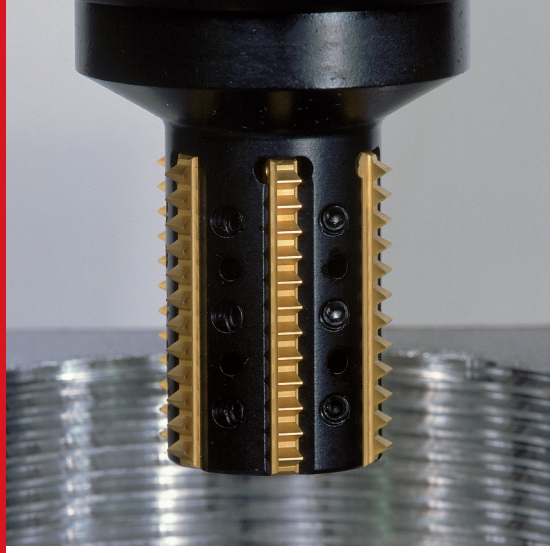
CUTTER	DIAMETER RANGE	D.O.C.	INSERT GEOMETRIES	APPLICATION	MOUNTING					CASSETTE	HELICAL
					NORMAL	CLOSE	CYLINDRICAL	SHELL	COMBIMASTER		
Highfeed 2 R217.21-LP	0.500” - 4.00”	Varies by insert size	E05 ME05 M06 MD07 D06	High performance, Versatile	■	■	■	■	■		
Highfeed 4 R217.21-LO	1.00” - 2.50”	0.035”	LO..06	Economical	■	■	■	■	■		■
R217/220.21 -218.19	0.625” - 8.0”	Varies by insert size	E.. ME.. M.. MD.. D..	Versatile	■	■	■	■	■	■	
R220.21-SCET	2.0” - 4.0”	0.079”	ME.. M.. MD..	Heavy duty, Versatile	■			■			
High Feed 6 R220.21-R230	2.0” - 4.0”	0.070”	ME.. M.. MD..	Stable performance Heavy duty	■	■		■			

HIGHFEED 2, 4 & 6









THREAD MILLS
VERSATILE AND COST-EFFECTIVE

Seco offers all the functionality you need from our multi-tooth indexable insert line. One tool can machine threads of the same pitch in any diameter. Seco multi-tooth indexable threadmills are easy-to-load, are double-sided and offer increased thread length capability for most pitches.



Required number of inserts per pocket: 2
Recommended annual insert usage per pocket: 5

THREAD MILLING PRODUCT RANGE

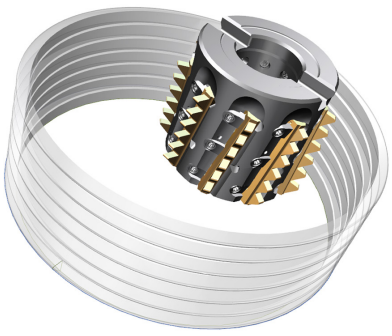
THREAD MILL	DIAMETER RANGE	THREAD LENGTH	INSERT STYLE	NO. OF INSERTS	MOUNTING
R396.18	0.39" - 0.47"	0.51"	13..	1	Cyl/Weldon
R396.19	0.67" - 1.42"	1.57"	396.19-4003 396.19-4005	2, 3, 6	Seco/Weldon
R396.19 **Shell mill**	0.67" - 1.42"	1.50"	396.19-4003 396.19-4005	6	Shell mill
R396.19 **Long reach**	0.87" - 1.18"	1.57"	396.19-4003 396.19-4005	3	Seco/Weldon
R396.19 **Single tooth**	0.580"	1.10"	396.19-4003	1	Seco/Weldon
R396.20	0.461" - 1.091"	1.57"	396.20-4005	1	Seco/Weldon

The design of our indexable thread mill cutters and inserts represent another step forward for thread making applications.

- Easy to load inserts with two cutting edges 1.575" length
- Wear resistant grade F30M a universal choice for all materials
- Cutter body accommodates both O.D and I.D threads
- Multi tooth cutter holds up to six inserts for faster running parameters
- Threads forms made for 100% thread depth if needed
- Long reach cutter and shell mills available if long threads needed
- Inserts are precision ground for highly accurate thread form

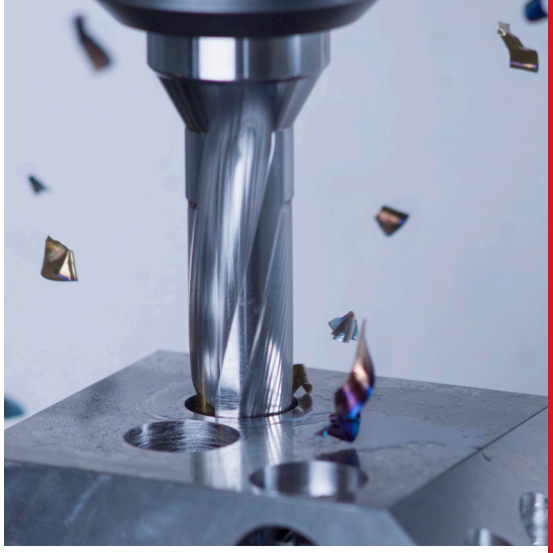
THREAD MILLING VS. TAPPING

In today's CNC machining centers, Seco thread milling is your solution. Superior threads, better chip and thread control, minimum power requirements and no more down time due to broken taps.



PERFOMAX® GET A DRILL BODY THAT STANDS THE TEST OF TIME

Take your drilling applications to the next level with Seco's Perfomax indexable insert drill with optimized chip flutes for ideal chip control and evacuation. The flutes on the new drill bodies feature recently developed anti-friction surfaces. This special "wave patterned technology" minimizes the contact between chips and the flutes for higher application security, while radial clearance reduces the risk of chip jamming. We also laser hardened the fronts of the flutes to a high surface hardness of HRC 60 and improved the pocket design to increase tool body longevity.



Required number of inserts per pocket: 20
Recommended annual insert usage per pocket: 100

PERFOMAX PRODUCT RANGE

R7-C back end features side coolant port for stationary applications.

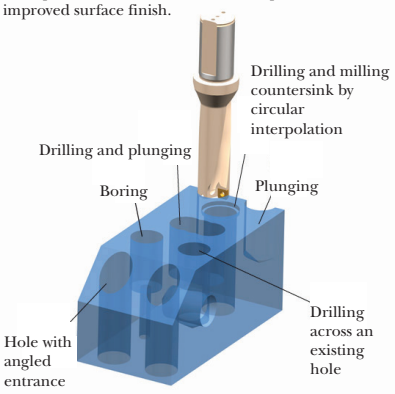
DRILL	DIAMETER RANGE	MAX DRILLING DEPTH	THROUGH COOLANT	MOUNTING				INSERT STYLE
				R7 (1 FLAT)	R7-C (4 FLATS)	ABS 50	SECO-CAPTO	
SD522	0.594" - 2.375"	2xD	■	■	■	■		Square
SD523	0.594" - 2.375"	3xD	■	■	■	■	■	Square
SD524	0.594" - 2.375"	4xD	■	■	■	■	■	Square
SD525	0.750" - 2.000"	5xD	■	■		■		Square
SD542	2.250" - 3.500"	2.5xD	■	■				Square
SD572	0.591" - 1.850"	2xD	■	■			■	Trigon

PERFOMAX INSERTS & APPLICATION

CENTER INSERT GRADES	PERIPHERY INSERT GRADES
T400D	DP2000
T400D	DP3000
DS4050	DS2050
T400D	T250D

GEOMETRIES

Multiple geometries available for many materials and operations, some available with wiper flats for improved surface finish.





WAVE PATTERNED TECHNOLOGY

To further improve chip evacuation, the flutes now feature a wave pattern that generates an "anti-friction" surface. This minimizes the contact between the chip and the flute and leads to higher application security.

KEY BENEFITS

- Effective chip control for long chipping ductile materials
- Fast and efficient chip evacuation
- Longer tool life gives reduced tool cost
- Exceptional process predictability and reliability
- Better hole and surface finish
- New stronger re-designed insert pocket

THE SECO ADVANTAGE

- Optimized chip evacuation
- High productivity
- Low noise level



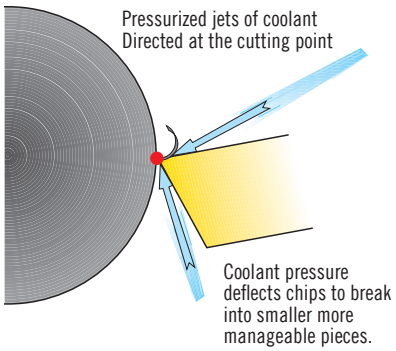
Required number of inserts per pocket: 20
Recommended annual insert usage per pocket: 80

3/4, 1 AND 1 1/4" SQUARE SHANK EXT.	
CN..43	CC..32.5
DN..43	CC..43
DN..44	DC..32.5
SN..43	RC.T10T3
TN..33	RC.T1204
VN..33	VB..33
WN..33	
WN..43	

2020, 2525 AND 3225 METRIC SHANK EXT.	
CN..43	CC..32.5
DN..43	CC..43
DN..44	DC..32.5
SN..43	RC.T10T3
TN..33	RC.T1204
VN..33	VB..33
WN..33	
WN..43	

3/4, 1 AND 1 1/4" SQUARE SHANK EXT. MDT	
LC..1603	LC..1606
LC..1604	LC..3008
LC..1605	

PRESSURIZED COOLANT



Reduces cutting edge temperature in heat zone.
Allowing higher cutting speed and longer tool life.

JETSTREAM TOOLING® COOLANT STRAIGHT TO THE EDGE

Controlling chips while machining titanium base alloys, superalloys, stainless steels and gummy steels is critical for safety and cost reasons. tSeco's Jetstream Tooling is the ultimate in effectiveness and simplicity. The system creates a hydraulic wedge underneath the chip, lifting, quenching, breaking and forcing it out of the cut.

JETSTREAM TOOLING PRODUCT RANGE

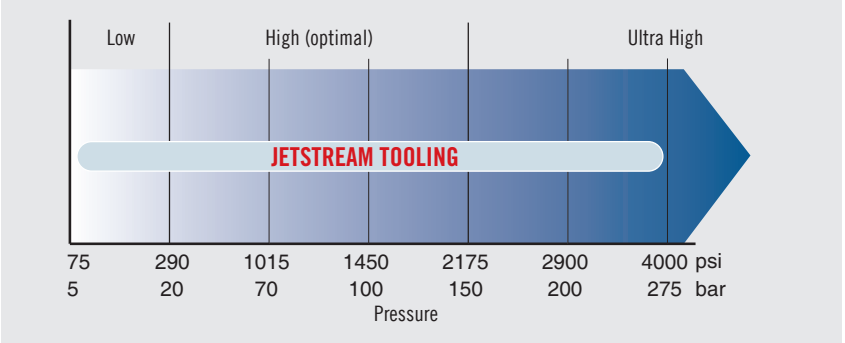
The product range includes holders for the most common insert shapes; C, D, S, T and W, both negative and positive. Holders are available with both square shank backend and Seco-Capto™ backend. Jetstream Tooling is available for both double sided negative and c-lock positive inserts. Jetstream Tooling Duo is available on all shank toolholders for negative inserts, but not for positive or VN.. inserts. Seco-Capto cannot feature Jetstream Tooling Duo due to the basic shape of the head.

THE SECO ADVANTAGE

- Elevated cutting data = increased productivity
- Extended tool life = cost reductions = reduced program stops for insert indexing
- Improved control = less downtime due to operator intervention
- Improved surface finish

COMPETITOR COMPARISON

In comparison to all competitive systems, Jetstream is easier to install and use. Additionally, the coolant arrives at the critical chip/tool interface before it mixes with air. The higher coolant density creates a more powerful hydraulic wedge underneath the chip resulting in superior cooling and chip breaking performance. There are additional advantages relative to the following systems.



EFFECTIVE COOLANT PRESSURE

Improvements have been shown using coolant pressures as low as 75 psi, however significant benefits are achieved as coolant pressures increase from low pressure through high pressure and on to ultra high pressures.

MDT MULTI-DIRECTIONAL TURNING

The Seco MDT (Multi-Directional Turning) system consists of holders and inserts for external radial, external axial and internal machining. The system can be used for turning, profiling, grooving, cutting off and threading. One tool can replace three or four in the turret, resulting in significant cost savings.



Required number of inserts per pocket: 20
Recommended annual insert usage per pocket: 80

MDT PRODUCT RANGE

EXTERNAL

DESCRIPTION	INSERT WIDTH	APPLICATION	TOOL SHANK SIZE
CFIR/L XX CF XX Standard Reach Tools	2, 3, 4, 5, 6, 8, 10 mm	Groove/Turn/Profile/Chamfer/Cut-off	0.625” / 0.750” / 1.00” / 1.25” / 1.50”
CFMR/L XX Long Reach Tools	3, 4, 5, 6, 8 mm	Groove/Turn/Profile/Chamfer/Cut-off	0.750” / 1.00” / 1.25” / 1.50”

INTERNAL

DESCRIPTION	INSERT WIDTH	APPLICATION	TOOL SHANK SIZE
A10 XX /A12 XX / A16 XX / A20 XX Standard Reach Tools	2, 3, 4, 5, 6 mm	Groove/Turn/Profile/Chamfer/Cut-off	0.750” / 1.00” / 1.25” / 1.50”

FACING

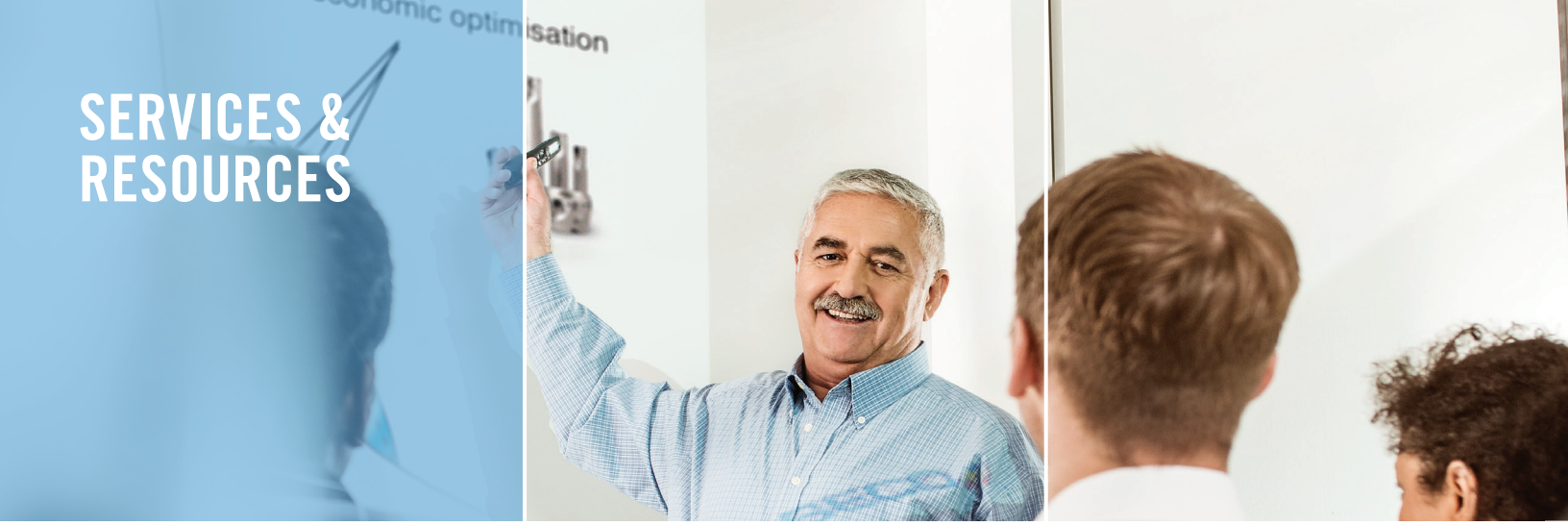
DESCRIPTION	DIA. PLUNGE RANGE	INSERT WIDTH	APPLICATION	TOOL SHANK SIZE
GR XX / FR XX / SR XX V21 XX / CFIR / L XX	0.670” - 19.00”	2, 3, 4, 5, 6 mm	Visit MyPages at secotools.com	0.650” / 0.750” / 1.00”

MDT INSERTS



THE SECO ADVANTAGE

- Improved reliability
- Increased cutting data
- Good surface finish
- Less risk of vibrations
- Good repeatability (+/- 0.01)



SERVICES & RESOURCES

DISTRIBUTOR CO-BRANDED MARKETING PROGRAM

MARKETING ON DEMAND

PREPARE TO WIN!
Seco's Marketing on Demand Program (MOD) can be used to request custom flyers and website artwork to sell the latest Seco products, whether cobranded Seco promotions, posters, banners for your website or online ads.

These can be for Seco print materials that already exist or fully custom requests. Items provided with a cost may be purchased with a credit card and will be reimbursed at 100% through co-op funds.

Submit your request to our Marketing Communications Team at **advertising.us@secotools.com** for all your custom materials. Most flyers can be shipped to you within a week. (Custom materials may take a bit longer.)

Feel free to reach out to us for any marketing material we can help you with and take advantage of this free advertising tool.

Get your co-branded Seco marketing material today!

SECOTOOLS.COM/MOD



SECO TECHNICAL EDUCATION PROGRAM

RELEASE HIDDEN PRODUCTIVITY WITH THE SECO TECHNICAL EDUCATION PROGRAM (STEP)
STEP is a well developed and practical program designed to familiarize users with the latest tooling systems and techniques. STEP enables companies to combat the "technology gap" and achieve maximum machining productivity. Without an in-depth understanding of new technologies in the market, many customers find the decision making process more and more difficult as the range of tooling available expands.

We offer a broad range of over 150 classes under the STEP system, many of which are "hands-on".

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SECO TECHNICAL EDUCATION PROGRAM STEP



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- View net pricing (where available)
- Check real-time inventory levels
- Get detailed product information (dimensions, weight, package quantity)
- Download 2D and 3D drawings
- Get information on spare parts and accessories
- Place and track orders (SOS users)
- Access cutting data recommendations
- Match the right metal cutting solutions to your unique application requirements
- Generate machine codes needed to cut threads
- Share information across teams

Register Today
to transform the way you do business!

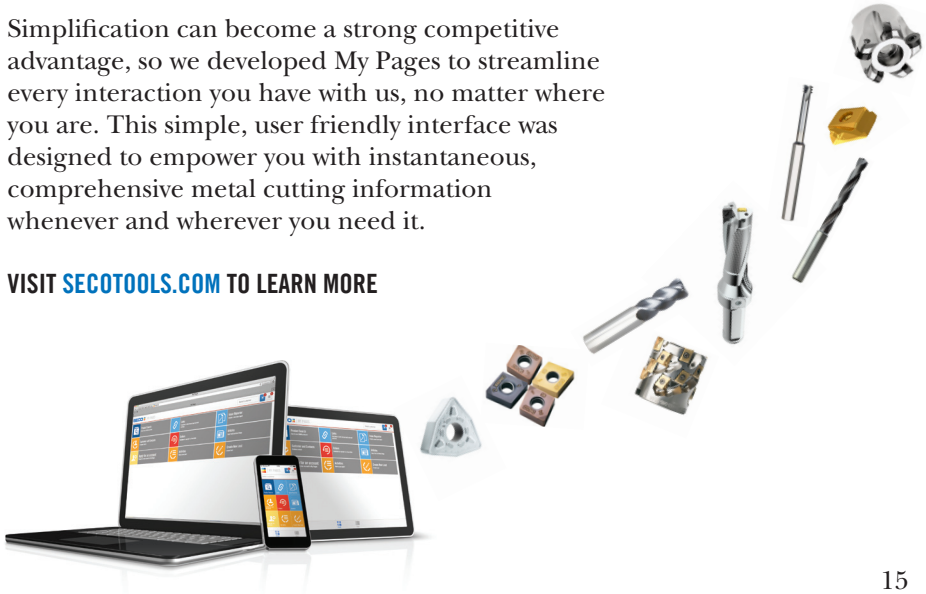
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Simplification can become a strong competitive advantage, so we developed My Pages to streamline every interaction you have with us, no matter where you are. This simple, user friendly interface was designed to empower you with instantaneous, comprehensive metal cutting information whenever and wherever you need it.

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